



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15174

Form No. CNC/QA/FM/03

Rev. No. 01

Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15440	30/7/13
2.	Visual Inspection	OK - 4.0 mm (Ch. Subd)	419A
3.	Pellet Die No.	14707	07-OK
4.	Hardened by	herk Pinner	Relief - OK
5.	Received by after hardening (Name)	Jangir	(3-3) 3 24 mm
6.	Hardness achieved on 1 st side	50.1-10.2 HRC	Relief 4-5 20 mm
7.	Hardness achieved on 2 nd side	50.1-10.3 HRC	Complier - OK
8.	Ovality after hardening 1 st side	(0.5) mm	PCD - 645 mm
9.	Ovality after hardening 2 nd side	(0.5) mm	Tapping M20
10.	Outside Diameter	700 mm	Deep - 20.6 mm
11.	Inside Diameter	600 mm	Tapping M10 of
12.	Width of die	222 mm	Holes - 19
Inspected By (Sign) & Date		Jangir 21/7/13	
1.	Finish Fitting size 1 st side	690 ± 0.12 - 690 ± 0.12 mm	
2.	Finish Fitting size 2 nd side	690 ± 0.11 - 690 ± 0.12 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Jangir 21/7/13	
1.	Supplied to (Customer Name)	Godrej Agrovet, Maharashtra	
2.	Dispatch Date		
Reported By (Sign) & Date		Jangir 21/7/13	

Satya 21/7/13

Reviewed by (Engineer-CNC)

Manager-CNC

100x2 - CWP/10K