



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15123

Form No. CNC/QA/FM/03

Rev. No. 01

Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	15440 OK - 4.0 mm (M. Jumbo)	30/50 Per Dong - 419418
3.	Pellet Die No.	14423	VT-OK
4.	Hardened by	Werk. Perry	Relief-OK
5.	Received by after hardening (Name)	J. Anjan	(3-3) 2.24 mm
6.	Hardness achieved on 1 st side	49.8 - 50.1 HRC	Relief 4.5 20 mm
7.	Hardness achieved on 2 nd side	49.0 - 50.1 HRC	Counter-OK
8.	Ovality after hardening 1 st side	(0.3) mm	PCD - 645 mm
9.	Ovality after hardening 2 nd side	(0.6) mm	Tapping M20
10.	Outside Diameter	700 mm	Deep - 20.6 mm
11.	Inside Diameter	600 mm	Tapping M20
12.	Width of die	222 mm	Hole - 12
Inspected By (Sign) & Date		J. Anjan 21/7/15	
1.	Finish Fitting size 1 st side	690 ± 0.10 - 690 ± 0.11 mm	
2.	Finish Fitting size 2 nd side	690 ± 0.10 - 690 ± 0.12 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		J. Anjan 21/7/15	
1.	Supplied to (Customer Name)	Godrej Agrovet, Maharashtra	
2.	Dispatch Date		
Reported By (Sign) & Date		J. Anjan 21/7/15	

Satish 21/7/15

10002 - CWP/PMK

Reviewed by (Engineer-CNC)

Manager-CNC