



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10339	28/38/60
2.	Visual Inspection	OK - 6.0 mm (M-dumbho)	Run at Dmg No 67444
3.	Pellet Die No.	10907	U7-OK
4.	Hardened by	hark finney	Relief etc
5.	Received by after hardening (Name)	Janji	0.65 → 32 mm
6.	Hardness achieved on 1 st side	50.0 - 50.1 HRC	0.70 → 22 mm
7.	Hardness achieved on 2 nd side	51.0 - 50.4 HRC	Greenish-OK
8.	Ovality after hardening 1 st side	(0.4) mm	PCD - 645 mm
9.	Ovality after hardening 2 nd side	(0.5) mm	Tapping M20
10.	Outside Diameter	720 mm	Tap - 18-8 mm
11.	Inside Diameter	600 mm	Tapping M16
12.	Width of die	222 mm	Hole - 12
Inspected By (Sign) & Date		Janji 12/10/23	
1.	Finish Fitting size 1 st side	690 ± .10 ± .11 mm	
2.	Finish Fitting size 2 nd side	690 ± .10 ± .09 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 12/10/23	
1.	Supplied to (Customer Name)	Mohit Industries, Rajasthan	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 12/10/23	

Saty 12/10/23

Reviewed by (Engineer-CNC)

Manager-CNC

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