



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		10339	28/38/60
2.	Visual Inspection		OK - 6.0 mm (Mildyumbo)	Doc No. 654
3.	Pellet Die No.		10649	UT-OK
4.	Hardened by		hark fenu	Relief etc
5.	Received by after hardening (Name)		Jayin	46.5 - 32mm
6.	Hardness achieved on 1 st side		50.0 - 50.3 HR	07.0 - 22mm
7.	Hardness achieved on 2 nd side		50.3 - 50.0 HR	Calcutta - OK
8.	Ovality after hardening 1 st side		(0.2) mm	RD - 645 mm
9.	Ovality after hardening 2 nd side		(0.3) mm	Shipping M20
10.	Outside Diameter		720 mm	ap - 18.8
11.	Inside Diameter		600 mm	Shipping M20
12.	Width of die		222 mm	Holz - 18
Inspected By (Sign) & Date		Jayin 12/10/23		
1.	Finish Fitting size 1 st side	690 + .10 fill mm		
2.	Finish Fitting size 2 nd side	690 + .12 fill mm		
3.	Finish size made by			
Inspected By (Sign) & Date		Jayin 12/10/23		
1.	Supplied to (Customer Name)	Molhit Industries, Rajasthan		
2.	Dispatch Date			
Reported By (Sign) & Date		Jayin 12/10/23		

Reviewed by (Engineer-CNC)

Manager-CNC