



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15135

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Paramotor	Specification Observations	Remarks
1.	Work rder No.		36/155
2.	Visual Inspection	15313	new
3.	Pellet Die No.	OK - 3.5mm (Subs)	457 A1
4.	Hardened by	14566	17-OK
5.	Received by after hardening (Name)	hark Punny	Relief - OK
6.	Hardness achieved on 1 st side	50.1 - 50.2 HRC	(3-3) 23mm
7.	Hardness achieved on 2 nd side	50.1 - 49.7 HRC	Relief 4.0 19mm
8.	Ovality after hardening 1 st side	(1.2) mm [Die's Recounter]	Re - Counter - OK
9.	Ovality after hardening 2 nd side	(1.0) mm [die ovality]	840 - 725mm
10.	Outside Diameter	770 mm	Tapping 120
11.	Inside Diameter	660 mm	Deep 23.5mm
12.	Width of die	376 mm	Tapping 120
Inspected By (Sign) & Date		Janji 16/7/25	
1.	Finish Fitting size 1 st side	798.6 ± 0.10 - 798.6 ± 0.11 Tapper 10.4	Undercut - 14.6
2.	Finish Fitting size 2 nd side	798.6 ± 0.10 - 798.6 ± 0.12 Tapper 10.4	= 15mm
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 16/7/25	
1.	Supplied to (Customer Name)	hatus farms, Karnataka	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 16/7/25	

Satya 16/7/25

Reviewed by (Engineer-CNC)

Manager-CNC