

15142



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pollot Dlos) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15406	13166
2.	Visual Inspection	OK - 6-0 mm (M. Jumbo)	R-03 609AT
3.	Pellet Die No.	15170	UT-OK
4.	Hardened by	Lark Finny	Relief - OK
5.	Received by after hardening (Name)	Janji	Q75 5 47m
6.	Hardness achieved on 1 st side	48-4-49.1 HRC	Rel
7.	Hardness achieved on 2 nd side	49.1-50.1 HRC	Counter - OK
8.	Ovality after hardening 1 st side	(0.8) mm	P.D - 613 mm
9.	Ovality after hardening 2 nd side	10.6) mm	Tapping M16
10.	Outside Diameter	680 mm	Deep - 31-6 mm
11.	Inside Diameter	548-4 - 1.06 - 1.07 - 548-4 - 1.09 - 1.10	Tapping M16
12.	Width of die	195 mm	Hols - 2
Inspected By (Sign) & Date		Janji - 16/7/25	
1.	Finish Fitting size 1 st side	690 - 1.05 - 690 - 1.06 Tapper 8°	Undercut - 1 mm
2.	Finish Fitting size 2 nd side	690 - 1.06 - 690 - 1.07 Tapper 8°	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji - 16/7/25	
1.	Supplied to (Customer Name)	Malya Agan, Rajasthan	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 16/7/25	

Janji
16/7/25

Reviewed by (Engineer-CNC)

Manager-CNC

100x2 - CWP/PMK