



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Polot Dlos) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	15406/	19/66- No 3
3.	Pellet Die No.	ok - 6.0 mm (M-Jumbo)	Dring + 0 - 609A14
4.	Hardened by	15169	12T=ok
5.	Received by after hardening (Name)	Lark Finny	Relief - ok
6.	Hardness achieved on 1 st side	Janji	Q7.5 3 42
7.	Hardness achieved on 2 nd side	49.1 - 49.8 HRC	AEI
8.	Ovality after hardening 1 st side	50.4 - 50.8 HRC	Cam for - ok
9.	Ovality after hardening 2 nd side	(0.2) mm	PCD - 619 mm
10.	Outside Diameter	(0.5) mm	Tapping 11/6
11.	Inside Diameter	680 mm	Deep - 31.6 mm
12.	Width of die	548-4 ± 0.10 ± 0.11 - 548-4 ± 0.08 ± 0.10 mm	Tapping 11/6
	Inspected By (Sign) & Date	195 mm	Tapping 11/6
		Janji 16/7/15	Hols - 2
1.	Finish Fitting size 1 st side		
2.	Finish Fitting size 2 nd side	690 ± 0.10 - 690 ± 0.11 Tappet 8°	Under ut - 1 mm
3.	Finish size made by	690 ± 0.11 - 690 ± 0.12 Tappet 8°	
	Inspected By (Sign) & Date		
		Janji 16/7/15	
1.	Supplied to (Customer Name)		
2.	Dispatch Date	Malya Agro, Rajasthan	
	Reported By (Sign) & Date		
		Janji 16/7/15	

1002 - CWPINK

Signature
16/7/15

Reviewed by (Engineer-CNC)

Manager-CNC