

Lark Engineering Company (India) Pvt. Ltd. I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)			Form No.	CNC/QA/FM/03
Final Inspection (Pellet Dies) after Hardening & Finishing			Rev. No.	01
			Rev. Date	31-07-2013
S.No.	Check Paramotor	Specification Observations	Remarks	
1.	Work order No.		42180	
2.	Visual Inspection	15354	New	
3.	Pellet Die No.	OK - 4.0 mm (M-Jumbo)	Strength 483 A24	
4.	Hardened by	14420	W-T-OK	
5.	Received by after hardening (Name)	Lark Finns	Relief - OK	
6.	Hardness achieved on 1 st side	48.0 - 48.3 HRC	(3-3) 12 mm	
7.	Hardness achieved on 2 nd side	48.3 - 50.1 HRC	4-5 8 mm	
8.	Ovality after hardening 1 st side	(0.3) mm	Gumtu - OK	
9.	Ovality after hardening 2 nd side	(0.1) mm	PCD - 640 mm	
10.	Outside Diameter	700 mm	Tapping M20	
11.	Inside Diameter	600 mm	Deep 18-6 mm	
12.	Width of die	222 mm	Tapping M10 ab	
Inspected By (Sign) & Date		Janji 12/7/25		
1.	Finish Fitting size 1 st side	690-110 - 690-110 Tappan 12'		
2.	Finish Fitting size 2 nd side	690-111 - 690-112 Tappan 12'		
3.	Finish size made by			
Inspected By (Sign) & Date		Janji 12/7/25		
1.	Supplied to (Customer Name)	Mafuse Delight Cattle, Pune		
2.	Dispatch Date			
Reported By (Sign) & Date		Janji 12/7/25		

100x2 - CW/PINK

Reviewed by (Engineer-CNC)

Manager-CNC