



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15113

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pollot Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	15398	50/50
3.	Pellet Die No.	OK - 510 mm (Series A)	new Fdg-M-761 A+B
4.	Hardened by	15602	U7-OK
5.	Received by after hardening (Name)	hark pany	Reluf - OK
6.	Hardness achieved on 1 st side	49.1 - 49.4 HRC	(2-2) 2.5 mm
7.	Hardness achieved on 2 nd side	49.2 - 49.3 HRC	Reluf # 5.5 11/2
8.	Ovality after hardening 1 st side	(0.3) mm	Com for - OK
9.	Ovality after hardening 2 nd side	(0.3) mm	PCD - 454 mm
10.	Outside Diameter	520 mm	Tapping M20
11.	Inside Diameter	420 mm	Deep - 16.6 mm
12.	Width of die	158 mm	Tapping H.O. of
Inspected By (Sign) & Date		Jayju 11/7/25	Hals - 8
1.	Finish Fitting size 1 st side	495.88 ± 0.05 - 495.88 ± 0.05	Tapp 12' Final size check
2.	Finish Fitting size 2 nd side	495.88 ± 0.05 - 495.88 ± 0.05	Tapp 12' by - Anil Kumar
3.	Finish size made by		hark - op
Inspected By (Sign) & Date		Jayju 11/7/25	
1.	Supplied to (Customer Name)	LKOSC Industries - PB	
2.	Dispatch Date		
Reported By (Sign) & Date		Jayju 11/7/25	

Satya
11/7/25

100x2 - CWPINK

Reviewed by (Engineer-CNC)

Manager-CNC