



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15118

Form No. CNC/QA/FM/03

Rev. No. 01

Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Paramotor	Specification Observations	Remarks
1.	Work rder No.	7w to 10444	37/50
2.	Visual Inspection	ok - 3.5 mm (SS9W)	Day to work
3.	Pellet Die No.	14614	UT-OK
4.	Hardened by	hark Pinner	Relief-OK
5.	Received by after hardening (Name)	Janji	(3-3) 17 mm
6.	Hardness achieved on 1 st side	48.0 - 49.1 HRC	Relief 4.0 13 mm
7.	Hardness achieved on 2 nd side	48.4 - 49.1 HRC	Counter-OK
8.	Ovalty after hardening 1 st side	(0.1) mm	PCD - 565 mm
9.	Ovalty after hardening 2 nd side	(0.1) mm	Tapping M20
10.	Outside Diameter	620 mm	Deep - 18.6 mm
11.	Inside Diameter	520 mm	Tapping No of
12.	Width of die	222 mm	Holes = 12
Inspected By (Sign) & Date		Janji 11/7/25	
1.	Finish Fitting size 1 st side	610 ± 0.02 - 610 ± 0.02 mm	
2.	Finish Fitting size 2 nd side	610 ± 0.03 - 610 ± 0.03 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 11/7/25	
1.	Supplied to (Customer Name)	7w to Anukis Poultry, Maharashtra	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 11/7/25	

10002 - CW/PINK

Manager-CNC

R Reviewed by (Engineer-CNC)