



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15119

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pollet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	7w to 15265	39150
2.	Visual Inspection	ok - 3.5 mm (SSFW)	Long No Lark Pol
3.	Pellet Die No.	14634	UT-OK
4.	Hardened by	Lark Furnace	Relief - OK
5.	Received by after hardening (Name)	Janji	(3-3) * 18mm
6.	Hardness achieved on 1 st side	49.0 - 49.4 HRC	4.0 5 11mm
7.	Hardness achieved on 2 nd side	49.0 - 49.4 HRC	Grinder - OK
8.	Ovality after hardening 1 st side	(0.4) mm	PCD - 565 mm
9.	Ovality after hardening 2 nd side	(0.4) mm	Tapping M20
10.	Outside Diameter	620 mm	Deep - 18-6 mm
11.	Inside Diameter	520 mm	Tapping M16
12.	Width of die	292 mm	Held - 12
Inspected By (Sign) & Date		Janji 11/7/25	
1.	Finish Fitting size 1 st side	610 ± 0.03 - 610 ± 0.04 mm	
2.	Finish Fitting size 2 nd side	610 ± 0.03 - 610 ± 0.03 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 11/7/25	
1.	Supplied to (Customer Name)	7w to Anamul Feeds, Bihar	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 11/7/25	

100x2 - CWP/PINK

Reviewed by (Engineer-CNC)

Manager-CNC