



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15120

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pollot Dlos) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	14956	54/60
2.	Visual Inspection	OK - 6-0 mm (SS&W)	Dring 1319A
3.	Pellet Die No.	15904	UT-OK
4.	Hardened by	hark punny	Reluf - OK
5.	Received by after hardening (Name)	Jangji	(3-3) 3 12 mm
6.	Hardness achieved on 1 st side	49.3 - 49.5 HR	Reluf 6-5 6 mm
7.	Hardness achieved on 2 nd side	50.0 - 50.0 HR	Countin - OK
8.	Ovality after hardening 1 st side	(0.4) mm	PCD - 585 mm
9.	Ovality after hardening 2 nd side	(0.4) mm	Tapping M20
10.	Outside Diameter	640 mm	Drup 78-6 mm
11.	Inside Diameter	520 mm	Tapping No of
12.	Width of die	254 mm	Holy - 12
Inspected By (Sign) & Date		Jangji 11/7/25	
1.	Finish Fitting size 1 st side	610 ±0.04 → 610 ±0.04 mm	
2.	Finish Fitting size 2 nd side	610 ±0.05 → 610 ±0.05 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Jangji 11/7/25	
1.	Supplied to (Customer Name)	Shalimar Pellets, W.B.	
2.	Dispatch Date		
Reported By (Sign) & Date		Jangji 11/7/25	

Satyam
11/7/25

Reviewed by (Engineer-CNC)

Manager-CNC

100x2 - CWPINK