



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15104

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Paramotor	Specification Observations	Remarks
1.	Work order No.		45110
2.	Visual Inspection	18363	h.c. 406 A/B
3.	Pellet Die No.	OK-3.2 mm (SSEW)	07-OK
4.	Hardened by	Lark Finny	Relief-OK
5.	Received by after hardening (Name)	Janji	(3-3) 3 12 mm
6.	Hardness achieved on 1 st side	50-2-50.5 HRC	Relief 3-8 5 mm
7.	Hardness achieved on 2 nd side	50-3-50.5 HRC	Caution-OK
8.	Ovality after hardening 1 st side	10-3) mm	PCD-565 mm
9.	Ovality after hardening 2 nd side	10.5) mm	Tapping M20
10.	Outside Diameter	620 mm	Deep-18-6 mm
11.	Inside Diameter	520 mm	Tapping 10.5
12.	Width of die	222 mm	Hole-12
Inspected By (Sign) & Date		Janji 12/7/25	
1.	Finish Fitting size 1 st side	621 - 1.10 - 621 - 1.11 Tapper 12°	Undercut = .7 mm
2.	Finish Fitting size 2 nd side	621 - 1.07 - 621 - 1.09 Tapper 12°	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 12/7/25	
1.	Supplied to (Customer Name)	GRU Engg, Tamilnadu	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 12/7/25	

Satnam
12/7/25

Reviewed by (Engineer-CNC)

Manager-CNC

100x2 - CW/PINK