



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15076

Form No. CNC/QA/FM/03

Rev. No. 01

Rev. Date 31-07-2013

Final Inspection (Pollot Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	In to 15367	36146150
2.	Visual Inspection	OK - 4.0 mm (SSC) /	2Dngth Luk 179
3.	Pellet Die No.	14657	UT-OK
4.	Hardened by	hark pining	Relief - OK
5.	Received by after hardening (Name)	Janji	36146150
6.	Hardness achieved on 1 st side	50.3 - 50.4 HRC	Q 5.0 3 14 mm
7.	Hardness achieved on 2 nd side	49.2 - 49.3 HRC	Q 5.0 3 4 mm
8.	Ovality after hardening 1 st side	(0.2) mm	Count - OK
9.	Ovality after hardening 2 nd side	(0.2) mm	PCD - 565 mm
10.	Outside Diameter	620 mm	Tapping 1120
11.	Inside Diameter	520 mm	Deep - 18.6 mm
12.	Width of die	222 mm	Tapping 110 of
	Inspected By (Sign) & Date	Janji 5/7/25	Hole - 12
1.	Finish Fitting size 1 st side	610 ± 0.3 - 610 ± 0.04 mm	
2.	Finish Fitting size 2 nd side	610 ± 0.3 - 610 ± 0.03 mm	
3.	Finish size made by		
	Inspected By (Sign) & Date	Janji 5/7/25	
1.	Supplied to (Customer Name)	In to Godrej Agrovet, U.P	
2.	Dispatch Date		
	Reported By (Sign) & Date	Janji 5/7/25	

5/7/25

1002 - CWPINK

Reviewed by (Engineer-CNC)

Manager-CNC