



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15121

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pollet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	15341	40/60
3.	Pellet Die No.	OK - 5.0 mm CMJEU	Dring 1361 A
4.	Hardened by	14747	UT-OK
5.	Received by after hardening (Name)	hark Renu	Reluf - OK
6.	Hardness achieved on 1 st side	49.4 - 50.1 HRC	(3-3) 2.25mm
7.	Hardness achieved on 2 nd side	50.1 - 50.3 HRC	Reluf 5.5 2.0mm
8.	Ovality after hardening 1 st side	(0.1) mm	Counter - OK
9.	Ovality after hardening 2 nd side	(0.3) mm	PCD - 640 mm
10.	Outside Diameter	720 mm	Tapping M20
11.	Inside Diameter	600 mm	Deep - 18.6 mm
12.	Width of die	265 mm	Tapping M16
Inspected By (Sign) & Date		Janji 11/7/13	Holer 12
1.	Finish Fitting size 1 st side	690 ± 0.04 - 690 ± 0.05 mm	
2.	Finish Fitting size 2 nd side	690 ± 0.05 - 690 ± 0.05 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 11/7/13	
1.	Supplied to (Customer Name)	JK feeds, Hind	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 11/7/13	

Satyam
11/7/13

R Reviewed by (Engineer-CNC)

Manager-CNC

100x2 - CW/PINK