



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15084

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	14976 ✓	60/65
3.	Pellet Die No.	OK - 4.5 mm (Series)	Dring H- 95 AB
4.	Hardened by	15817 ✓	UT-OK
5.	Received by after hardening (Name)	Mark Purney	Relief - OK
6.	Hardness achieved on 1 st side	49.3 - 49.6 HRC	(2-2) 14 mm
7.	Hardness achieved on 2 nd side	48.8 - 50.0 HRC	Relief 5.0 5 mm
8.	Ovality after hardening 1 st side	(0.2) mm	Counter - OK
9.	Ovality after hardening 2 nd side	(0.4) mm	RCD - 4.14 mm
10.	Outside Diameter	550 mm	Tapping M20
11.	Inside Diameter	420 mm	Deep - 16.8 mm
12.	Width of die	158 mm	Tapping Holec
Inspected By (Sign) & Date		Janji 7/7/13	
1.	Finish Fitting size 1 st side	489 ± 0.5 - 489 ± 0.5 mm	
2.	Finish Fitting size 2 nd side	489 ± 0.4 - 489 ± 0.4 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 7/7/13	
1.	Supplied to (Customer Name)	SR A for chicks & breeders, Uganda	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 7/7/13	

Signature 7/7/13

Reviewed by (Engineer-CNC)

Manager-CNC

100x2 - CW/PINK