



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15115

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Die) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	14976	Go/65
3.	Pellet Die No.	OK - 4.5 mm (Series) 15814	Drum - 351 A10 157-OK
4.	Hardened by	hark Purni	Relief - OK
5.	Received by after hardening (Name)	Janji	6-22 = 14 mm
6.	Hardness achieved on 1 st side	48.7 - 49.2 HRC (A)	5-0 = 5 mm
7.	Hardness achieved on 2 nd side	48.2 - 49.0 HRC (B)	6-22 - OK
8.	Ovality after hardening 1 st side	10-22 mm	PID - 454 mm
9.	Ovality after hardening 2 nd side	10.1 mm	Tapping 120
10.	Outside Diameter	550 mm	Deep - 12 mm
11.	Inside Diameter	420 mm	Tapping 120
12.	Width of die	158 mm	May - 8
Inspected By (Sign) & Date		Janji 11/7/15	
1.	Finish Fitting size 1 st side	489 ± 0.04 - 489 ± 0.04 mm	
2.	Finish Fitting size 2 nd side	489 ± 0.04 - 489 ± 0.05 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 11/7/15	
1.	Supplied to (Customer Name)	SR After chicks & breeders, Uganda	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 11/7/15	

1002 - CW/PINK

Sarba
11/7/15

Reviewed by (Engineer-CNC)

Manager-CNC