



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		42/SD
2.	Visual Inspection	15331	42/SD
3.	Pellet Die No.	ok - 4.0 mm (Semi)	42/SD
4.	Hardened by	13441	42/SD
5.	Received by after hardening (Name)	hark Parney	42/SD
6.	Hardness achieved on 1 st side	48.7 - 49.0 HRC	42/SD
7.	Hardness achieved on 2 nd side	48.7 - 49.8 HRC	42/SD
8.	Ovality after hardening 1 st side	(0.2) mm	42/SD
9.	Ovality after hardening 2 nd side	(0.1) mm	42/SD
10.	Outside Diameter	520 mm	42/SD
11.	Inside Diameter	420 mm	42/SD
12.	Width of die	158 mm	42/SD
Inspected By (Sign) & Date		Janji 7/7/13	
1.	Finish Fitting size 1 st side	496.3 ± .12	Final size check
2.	Finish Fitting size 2 nd side	496.3 ± .12	Final size check
3.	Finish size made by		Final size check
Inspected By (Sign) & Date		Janji 7/7/13	
1.	Supplied to (Customer Name)	Rajshri feeds, Karnataka	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 7/7/13	

7/7/13

Reviewed by (Engineer-CNC)

Manager-CNC