



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Polot Dlos) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Paramotor	Specification Observations	Remarks
1.	Work rder No.	14896 to 15410	24/47
2.	Visual Inspection	OK - 3.0 mm (SS4W)	new (1543) AB
3.	Pellet Die No.	12903	UT-OK
4.	Hardened by	Lark Finny	Relief-OK
5.	Received by after hardening (Name)	Janji	(3-3) p 26 mm
6.	Hardness achieved on 1 st side	48.0 - 48.4 HRC	Relief 3-5 - 23 mm
7.	Hardness achieved on 2 nd side	48.0 - 48.3 HRC	Coarctes - OK
8.	Ovality after hardening 1 st side	(0.2) mm	PCD - 565 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping M20
10.	Outside Diameter	614 mm	Deep - 18.5 mm
11.	Inside Diameter	520 mm	Tapping H0 of
12.	Width of die	222 mm	tools - 12
Inspected By (Sign) & Date		Janji 5/7/25	
1.	Finish Fitting size 1 st side	610 ± 0.05 - 610 ± 0.05 mm	
2.	Finish Fitting size 2 nd side	610 ± 0.04 - 610 ± 0.05 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 5/7/25	
1.	Supplied to (Customer Name)	Shrawasthi, U.P. to Eva Grotica, w.B.	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 5/7/25	

1002 - CW/PINK

5/7/25

Reviewed by (Engineer-CNC)

Manager-CNC