

Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/02

Rev. No.

01

Rev. Date

31-07-2013

Inprocess Inspection (Pollot Dlos)

10344

S.No.	Check Paramotor	Speciflcation	Observations	Remarks
1	Work Order No.			
2	Machined By		15403	35/60
3	Pallet Die No.		V.7.L. n/c Shop	Dyrl. 12.0.220
4	Die Category	Drg. No.	15337 (8.0) n/c	Rev. 08
5	Out Side Diameter	Drg. No.	M. Jumbo	
6	Inside Diameter	Drg. No.	680.1 n/c Step 00.692.8 n/c	Tachbee 8"
7	Width of Pellet Die	Drg. No.	546.14 n/c (Bore 548.2) n/c	Step length 31"
8	Grooves as per Drawing	Drg. No.	195 n/c	Under cut = 2.2 n/c
9	Fitting Sizes on CNC Plate	Drg. No.	32 x 7 x 9.1 n/c / 32 x 7 x 9.1 n/c	(4 x 8) n/c
10	Drilling Area Surface Smoothness		ok	2 n/c Deck
11	Tapping Operator		n/c Shop	Both Side
12	Tapping PCD		619 n/c	Tapping n/c
13	Tapping Hole Diameter		HIG 2 Crack by HIG Bolt	g holes = 2
14	Tapping On Second Side	Half pitch of 1st side	ok	Both Side
15	Tapping Hole Depth		Drill Depth. 33.8 n/c	Tapping Depth = 31.6
16	Perpendicularity of Tapped Hole		yes	
17	Visual Inspection Before Gun Drilling		ok	

Inspected By (Sign) & Date

Sai 9/7/25

1	As per programme no.		
2	Gun Drilling Work Completed On		
3	Hole Finish In Gun Drilling	Marked	ok
4	Defective Holes (If Any)		No

Note : Mark the defective holes/Missed holes with the help of Permanent Marker

Counters 30

1	Counter Sinking Depth & Finish	ok							Row 10
2	External Relief Dia	9.0 n/c			All Rows				
3	External Relief Depth				31 n/c				
4	Inspection Done Before Hardening By (Name)				Sai				
5	Material Sent For Hardening By (Name)				Lark Furnace				
6	Material Sent For Hardening On Date				9	7	25		

Inspected By (Sign) & Date

Sai 9/7/25

Sai 9/7/25

Reviewed by (Engineer-CNC)

Manager-QA