(Lark Engi	neering Co	mpany	(India)	Pvt. Lt	d. Form	No.	CNC/QA/FM/02
\simeq	I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)					Rev. 1	Vo.	01
1	7	n (Pellet Dies)			Rev. D	Date	31-07-2013	
.No.	Check Parameter	Specification		Observati	ons			Remarks
1	Work Order No.		*	1 7	265	1	 	
2	Machined By	,		11. 1	1.000	0. 1		39/50
3	Pallet Die No.	V 21	A	14	EUC.	Shap	-	3y Herland
4	Die Category	Drg. No.		0 1	E34(0	1.2) Hi	-	
5	Out Side Diameter	. Drg. No.	619.9	7 4 4-5	a wide		ļ. —	
6	Inside Diameter	Drg. No.	614.4	714	Step	00-	511.	1 41 Stepler
7	Width of Pellet Die	Drg. No.	30	1444	a distrib	200 (1)	_	6.7
8	Grooves as per Drawing	Drg. No.	73	3 HA C				
9	Fitting Sizes on CNC	Drg. No.	1/3 ~	8,50	4/13	7875r	-	
10	Plate Drilling Area Surface	2.8.110.///	oh	141		inc. co		
11	Smoothness Tapping Operator		OK.		-3			
12	Tapping PCD		HIC	Shop	of the same		2	Topping 2
13	Tapping Hole Diameter		56.5	HHY			2	of Lilean
14	Tapping On Second	Lieff whether of deathers in	H2= 1	C. Nec	12 by 1	12 B11	_ /	B. In Side
15	Side	Half pitch of 1st side	oh		0 01			
16	Tapping Hole Depth Perpendicularity of		Drill	(Label	n. 20.4.	4m (c	سطط	Dobt 18.
17	Tapped Hole Visual Inspection		403	7 4 4 4 4	N. 40	4	1	
	Before Gun Drilling		Oh		100			The state of the s
		d By (Sign) & Date		Ras	212	25		
1	As per programme no.						19-2-9	
2	Gun Drilling Work Completed On		1.80					
3	Hole Finish In Gun	Marked			247 a.g. 74			
4	Drilling Defective Holes		0	- 10 to 10 t				reconstruction of the second
Not	(If Any) e : Mark the defective h	olog/Missed balas :::	th the help of	Dormonant &	lorker			
1	Counter Sinking		In the help of	r ermanent N	laikei			apriter Co
2	Depth & Finish	or	OUB 1de	- 37				Kowa BE
	External Relief Dia	4.074	(3-3)		Inner			
3	External Relief Depth	,	18 2		1144			A
4	Inspection Done Before Hardening By (Name)			Ser	1			A CONTRACTOR
5	Material Sent For Hardening By (Name)	• 🚜	1	ank	Res	race	e e	VE.50
6	Material Sent For Hardening On Date		8	-1_	25	7 1104 19		
		d By (Sign) & Date		Q .	17100	15	1 14	