



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/02

Rev. No.

01

Rev. Date

31-07-2013

Inprocess Inspection (Polot Dlos)

10239

S.No.	Check Parameter	Specification	Observations	Remarks
1	Work Order No.			
2	Machined By		1495G	54/6-
3	Pallet Die No.		V.7.1.1. H/C Shop	Qty 1.30.137
4	Die Category	Drg. No.	15904 (G.O) H/C	Rev 1.0
5	Out Side Diameter	Drg. No.	Subsize	
6	Inside Diameter	Drg. No.	639.9 H/C Step 00.612 H/C Step 1.17	
7	Width of Pellet Die	Drg. No.	52.14 H/C	
8	Grooves as per Drawing	Drg. No.	254 H/C	
9	Fitting Sizes on CNC Plate	Drg. No.	13x8x5 H/C / 13x8x5 H/C	
10	Drilling Area Surface Smoothness		OK	
11	Tapping Operator		OK	
12	Tapping PCD		H/C Shop	
13	Tapping Hole Diameter		56.5 H/C	
14	Tapping On Second Side	Half pitch of 1st side	H202 Check by H20 Bolt	
15	Tapping Hole Depth		OK	
16	Perpendicularity of Tapped Hole		Drill Depth 20.4 H/C Tapping Depth 18.0	
17	Visual Inspection Before Gun Drilling		Yes	
			OK	

Inspected By (Sign) & Date

Ravi 8/7/25

1	As per programme no.		
2	Gun Drilling Work Completed On		
3	Hole Finish In Gun Drilling	Marked	OK
4	Defective Holes (If Any)		No

Note : Mark the defective holes/Missed holes with the help of Permanent Marker

Counter 2 Go

1	Counter Sinking Depth & Finish	OK							
2	External Relief Dia	6.5 H/C	23.28		Inner				
3	External Relief Depth		12 H/C		Gun				
4	Inspection Done Before Hardening By (Name)				Ravi				
5	Material Sent For Hardening By (Name)				Lark Furnace				
6	Material Sent For Hardening On Date				8	7	25		

Inspected By (Sign) & Date

Ravi 8/7/25

Sat 8/7/25

Reviewed by (Engineer-CNC)

Manager-QA