



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15065

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	15215	37/42/60
3.	Pellet Die No.	OK - 6-0 mm (M-Jube)	Dry Hk 654/14
4.	Hardened by	14923	UT-OK
5.	Received by after hardening (Name)	hark Kumar	Relief-OK
6.	Hardness achieved on 1 st side	Jayji	Q6-R 23 mm
7.	Hardness achieved on 2 nd side	49.2 - 49.4 HRC	Q7-0 18 mm
8.	Ovality after hardening 1 st side	49.0 - 49.5 HRC	Counter-OK
9.	Ovality after hardening 2 nd side	(0.2) mm	P-CD = 640 mm
10.	Outside Diameter	(0.4) mm	Tapping M20
11.	Inside Diameter	720 mm	Deep - 18.6 mm
12.	Width of die	600 mm	Tapping No of Hols - 12
Inspected By (Sign) & Date		Jayji 4/8/15	
1.	Finish Fitting size 1 st side	690 ± .10 - 690 ± .11 mm	
2.	Finish Fitting size 2 nd side	690 ± .10 - 690 ± .10 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Jayji 4/8/15	
1.	Supplied to (Customer Name)	Mohit Industries, Rajasthan	
2.	Dispatch Date		
Reported By (Sign) & Date		Jayji 4/8/15	

Saty
4/8/15

Reviewed by (Engineer-CNC)

Manager-CNC