



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Paramotor	Specification Observations	Remarks
1.	Work order No.	14740	60/66
2.	Visual Inspection	ok - 3.5 mm CS. (In bud)	in DI 9136 AD
3.	Pellet Die No.	15769	UT-OK
4.	Hardened by	hark fumes	Relief - OK
5.	Received by after hardening (Name)	Janji	(3-3) 13 mm
6.	Hardness achieved on 1 st side	48.4 - 50.0 HRC	Relief 4.0 6 mm
7.	Hardness achieved on 2 nd side	49.2 - 49.2 HRC	Re - 6 mm - OK
8.	Ovality after hardening 1 st side	(2.0) mm [die is Recounter]	RD - 970 mm
9.	Ovality after hardening 2 nd side	(1.9) mm [due to ovality]	Tapping 124
10.	Outside Diameter	1032 mm	Deep - 36 mm
11.	Inside Diameter	900 mm	Tapping 140 af
12.	Width of die	375 mm	Hub - 15
Inspected By (Sign) & Date		Janji 2/7/15	
1.	Finish Fitting size 1 st side	1030 ± 0.08 - 1030 ± 0.10 Tapper 3'	2.8/07 Both side
2.	Finish Fitting size 2 nd side	1030 ± 0.10 - 1030 ± 0.11 Tapper 3'	32.0 x 7.5 mm
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 2/7/15	
1.	Supplied to (Customer Name)	Sneha. Poring, Telangana	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 2/7/15	

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2/7/15

Reviewed by (Engineer-CNC)

Manager-CNC