



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15038

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pollot Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	14581	46/55
3.	Pellet Die No.	old - 10.0 mm (SS570) A8-1	Dry H-680 1st
4.	Hardened by	15780	07-ak
5.	Received by after hardening (Name)	Wank fermy	Reluf - ak
6.	Hardness achieved on 1 st side	55-0 - 58-0 HRC	(3-3) 3 11mm
7.	Hardness achieved on 2 nd side	56.1 - 57-0 HRC	Reluf 10.5 3 9mm
8.	Ovality after hardening 1 st side	(0.6) mm	Gumtu - ak
9.	Ovality after hardening 2 nd side	(0.3) mm	Per - 580 mm
10.	Outside Diameter	630 mm	Tapping H 20
11.	Inside Diameter	520 mm	Deep - 180 mm
12.	Width of die	186 mm	Tapping H 20
Inspected By (Sign) & Date			H 20 - 12
1.	Finish Fitting size 1 st side	621 - 1.00	30/6/12
2.	Finish Fitting size 2 nd side	621 - 1.00	Tepm 12
3.	Finish size made by	621 - 1.02	Tepm 12
Inspected By (Sign) & Date			
1.	Supplied to (Customer Name)	Porag Pathy ocher, u.p.	
2.	Dispatch Date		
Reported By (Sign) & Date			

Reviewed by (Engineer-CNC)

Manager-CNC