



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15039

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pollot Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	14391 to 15322	40/02
2.	Visual Inspection	OK - 4.0 mm (SFEW)	Done to hark 12/1
3.	Pellet Die No.	13590	UT-OK
4.	Hardened by	hark, Purney	Relief - OK
5.	Received by after hardening (Name)	Janji	(3-3) 3 14mm
6.	Hardness achieved on 1 st side	50.1 - 50.2 HR	Relief 4-5 10mm
7.	Hardness achieved on 2 nd side	49.3 - 49.9 HR	Counter - OK
8.	Ovality after hardening 1 st side	(0.3) mm	Rep - 50mm
9.	Ovality after hardening 2 nd side	(0.5) mm	Tapping 120
10.	Outside Diameter	620 mm	Relief - 18-6mm
11.	Inside Diameter	520 mm	Tapping 170 of
12.	Width of die	222 mm	Heals - 12
Inspected By (Sign) & Date		Janji 30/6/25	
1.	Finish Fitting size 1 st side	610 ±0.04 - 610 ±0.05 mm	
2.	Finish Fitting size 2 nd side	610 ±0.04 - 610 ±0.04 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 30/6/25	
1.	Supplied to (Customer Name)	Sampurna Feels, Safidon to hark Engg Co. - HR	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 30/6/25	

30/6/25

Reviewed by (Engineer-CNC)

Manager-CNC

100x2 - CWPINK