



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pollet Dies) after Hardening & Finishing

15017

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15159	36/64/78
2.	Visual Inspection	OK - 6.0 mm (M. Jumbo)	Rev 1325A
3.	Pellet Die No.	15370	UT-OK
4.	Hardened by	Wank, Purnu	Relief-OK
5.	Received by after hardening (Name)	J. J. J.	Ø 7.0 3 42 mm
6.	Hardness achieved on 1 st side	49.3 - 49.8 HR	Ø 7.5 5 14 mm
7.	Hardness achieved on 2 nd side	49.7 - 50.0 HR	Counter-OK
8.	Ovality after hardening 1 st side	(0.2) mm	PCD - 540 mm
9.	Ovality after hardening 2 nd side	(0.2) mm	Tapping M16
10.	Outside Diameter	636 mm	Deep - 26 mm
11.	Inside Diameter	480 mm, 500 mm	Tapping Holes
12.	Width of die	182 mm	Holes - 4
Inspected By (Sign) & Date		J. J. J. 28/6/25	
1.	Finish Fitting size 1 st side	541 ± 0.6 - 541 ± 0.6 mm	1 slot = 28.2 x 17.1
2.	Finish Fitting size 2 nd side	630 ± 0.5 - 630 ± 1.0 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		J. J. J. 28/6/25	
1.	Supplied to (Customer Name)	A/S Bio Green, Energy, HR	
2.	Dispatch Date		
Reported By (Sign) & Date		J. J. J. 28/6/25	

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28/6/25

Reviewed by (Engineer-CNC)

Manager-CNC