



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14997

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pollet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	14718	70/70
2.	Visual Inspection	OK - 16.0 mm (Series) A8-I	The 2nd side 1296 AB
3.	Pellet Die No.	15507	07-OK
4.	Hardened by	R-R Heat	Relay - OK
5.	Received by after hardening (Name)	Janji	Hiss
6.	Hardness achieved on 1 st side	56.8 - 58.4 HR	
7.	Hardness achieved on 2 nd side	58.2 - 58.6 HR	Count - OK
8.	Ovality after hardening 1 st side	(0.3) mm	Per - 454 mm
9.	Ovality after hardening 2 nd side	(0.5) mm	Lepping 120
10.	Outside Diameter	560 mm	Deep 16.6 mm
11.	Inside Diameter	420 mm	Lepping 110 of
12.	Width of die	158 mm	High - 8
Inspected By (Sign) & Date		Janji 21/6/25	
1.	Finish Fitting size 1 st side	489 ± 0.03 - 489 ± 0.04 mm	
2.	Finish Fitting size 2 nd side	489 ± 0.03 - 489 ± 0.03 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 21/6/25	
1.	Supplied to (Customer Name)	M/S Bari Foods, M.P.	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 21/6/25	

Sator 21/6/25

Reviewed by (Engineer-CNC)

Manager-CNC

100K2 - CW/PINK