



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15251	45/50
2.	Visual Inspection	OK - 4.0 mm (Jumbo)	Don't - 1096901
3.	Pellet Die No.	15311	UT-OK
4.	Hardened by	Lark Finny	Relief - OK
5.	Received by after hardening (Name)	Janji	(B-3) 3 13 mm
6.	Hardness achieved on 1 st side	48.8 - 50.4 HR	Relief 4.5 5 mm
7.	Hardness achieved on 2 nd side	49.7 - 50.4 HR	6 mm fin - OK
8.	Ovality after hardening 1 st side	(0.6) mm	PCD - 725 mm
9.	Ovality after hardening 2 nd side	(0.8) mm	Tapping M20
10.	Outside Diameter	760 mm	Deep - 25-6 mm
11.	Inside Diameter	660 mm	Tapping M10 of
12.	Width of die	324 mm	Hole - 12
Inspected By (Sign) & Date		Janji 30/6/25	
1.	Finish Fitting size 1 st side	790 ± 0.10 - 790 ± 0.12 mm	Undercut - 15 mm
2.	Finish Fitting size 2 nd side	790 ± 0.12 - 790 ± 0.12 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 30/6/25	
1.	Supplied to (Customer Name)	Sneha Parag, Telangana	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 30/6/25	

Sasouli
30/6/25

Reviewed by (Engineer-CNC)

Manager-CNC