



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15244	45/55
2.	Visual Inspection	OK - 7-0 mm (SSC)	14224/15
3.	Pellet Die No.	12395	07-OK
4.	Hardened by	Lark Finny	Relief - OK
5.	Received by after hardening (Name)	Janji	(3-3) 3 17mm
6.	Hardness achieved on 1 st side	49.8 - 48.0 HR	Relief 2.5 10mm
7.	Hardness achieved on 2 nd side	48.1 - 49.4 HR	Grinding - OK
8.	Ovality after hardening 1 st side	(0.8) mm	PCD 585 mm
9.	Ovality after hardening 2 nd side	(0.4) mm	Tapping M20
10.	Outside Diameter	630 mm	Deep - 18-6mm
11.	Inside Diameter	520 mm	Tapping M16
12.	Width of die	222 mm	Holes - 12
Inspected By (Sign) & Date		Janji 28/6/15	
1.	Finish Fitting size 1 st side	610 P.05 - 610 P.05 mm	
2.	Finish Fitting size 2 nd side	610 P.05 - 610 P.05 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 28/6/15	
1.	Supplied to (Customer Name)	Raj Raj Agw, U.P.	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 28/6/15	

Satish 28/6/15

Reviewed by (Engineer-CNC)

Manager-CNC