



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15032

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Paramotor	Specification Observations	Remarks
1.	Work order No.	15254	36/45
2.	Visual Inspection	OK - 6.0 mm C.S. wire	Done 868/12/13
3.	Pellet Die No.	13489	UT-OK
4.	Hardened by	Lark, Finny	Relief - OK
5.	Received by after hardening (Name)	J. Singh	(22) 3 15/12/13
6.	Hardness achieved on 1 st side	48.2 - 49.4 HRC	Relief 6.5 3 mm
7.	Hardness achieved on 2 nd side	48.9 - 49.4 HRC	Grinding - OK
8.	Ovality after hardening 1 st side	(0.3) mm	PCD - 415 mm
9.	Ovality after hardening 2 nd side	(0.4) mm	Tapping Ø31/4"
10.	Outside Diameter	510 mm	Deep - 19.6 mm
11.	Inside Diameter	420 mm	Tapping 10 mm
12.	Width of die	164 mm	Holes - 8
Inspected By (Sign) & Date		J. Singh 30/6/13	
1.	Finish Fitting size 1 st side	489 ± 0.10 - 489 ± 0.10 mm	
2.	Finish Fitting size 2 nd side	489 ± 0.10 - 489 ± 0.11 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		J. Singh 30/6/13	
1.	Supplied to (Customer Name)	Aarti Extractions, U.P.	
2.	Dispatch Date		
Reported By (Sign) & Date		J. Singh 30/6/13	

30/6/13

1002 - CWP/PINK

Reviewed by (Engineer-CNC)

Manager-CNC