



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/02

Rev. No.

01

Inprocess Inspection (Pollet Dlos)

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification	Observations	Remarks
1	Work Order No.		15019	60/65
2	Machined By		N.T.L. H/A Step	Drg No. 12.0127
3	Pallet Die No.		15763(10.0) 4	200200
4	Die Category	Drg. No.	H. Tamba	
5	Out Side Diameter	Drg. No.	730mm Step 02, G92.8mm	Tapping 2
6	Inside Diameter	Drg. No.	600.14mm	Step long 12.0127
7	Width of Pellet Die	Drg. No.	222mm	
8	Grooves as per Drawing	Drg. No.	12x8x7mm/ 12x8x7mm	
9	Fitting Sizes on CNC Plate	Drg. No.	OK	
10	Drilling Area Surface Smoothness		OK	
11	Tapping Operator		H/A Step	
12	Tapping PCD		64mm	Tapping H. of holes 12
13	Tapping Hole Diameter		M20, Check by M20 B-12	Both Side
14	Tapping On Second Side	Half pitch of 1st side	OK	
15	Tapping Hole Depth		Drill Depth 20.4mm	Tapping Depth 18.0
16	Perpendicularity of Tapped Hole		Yes	
17	Visual Inspection Before Gun Drilling		OK	

Inspected By (Sign) & Date

Savi 30/6/25

1	As per programme no.		
2	Gun Drilling Work Completed On		
3	Hole Finish In Gun Drilling	Marked	OK
4	Defective Holes (If Any)		No

Note : Mark the defective holes/Missed holes with the help of Permanent Marker

1	Counter Sinking Depth & Finish	OK								Counter, G. 13
2	External Relief Dia	10.5mm	30.8 Side 23-25			Inner				
3	External Relief Depth		12mm			5mm				
4	Inspection Done Before Hardening By (Name)					Savi				
5	Material Sent For Hardening By (Name)					Lark Forware				
6	Material Sent For Hardening On Date		30	6	25					

Inspected By (Sign) & Date

Savi 30/6/25

Reviewed by (Engineer-CNC)

Manager-QA