



# Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15079

Form No. CNC/QA/FM/03

Rev. No. 01

Rev. Date 31-07-2013

## Final Inspection (Pellet Dies) after Hardening & Finishing

| S.No.                      | Check Paramotor                             | Specification Observations     | Remarks            |
|----------------------------|---------------------------------------------|--------------------------------|--------------------|
| 1.                         | Work rder No.                               |                                |                    |
| 2.                         | Visual Inspection                           | 15019                          | 60/65              |
| 3.                         | Pellet Die No.                              | OK-10-0 mm (M. Jumbo)          | 1274               |
| 4.                         | Hardened by                                 | 15762                          | UT-OK              |
| 5.                         | Received by after hardening (Name)          | hark Ramesh                    | Relief-OK          |
| 6.                         | Hardness achieved on 1 <sup>st</sup> side   | 50.1-50.1 HRC                  | (2.3) 12mm         |
| 7.                         | Hardness achieved on 2 <sup>nd</sup> side   | 50.1-50.3 HRC                  | Relief 10.5 3 5mm  |
| 8.                         | Ovalty after hardening 1 <sup>st</sup> side | (0.6) mm                       | Gunter-OK          |
| 9.                         | Ovalty after hardening 2 <sup>nd</sup> side | (0.9) mm                       | RD-640mm           |
| 10.                        | Outside Diameter                            | 730 mm                         | Tapping H20        |
| 11.                        | Inside Diameter                             | 600 mm                         | Deep-18.6mm        |
| 12.                        | Width of die                                | 222 mm                         | Tapping H6 cf      |
| Inspected By (Sign) & Date |                                             | Janji 4/7/25                   | Hols-12            |
| 1.                         | Finish Fitting size 1 <sup>st</sup> side    | 690 1.12 - 690 1.12 Tapper 12° | Final size check   |
| 2.                         | Finish Fitting size 2 <sup>nd</sup> side    | 690 1.12 - 690 1.12 Tapper 12° | by - Sandeep Singh |
| 3.                         | Finish size made by                         |                                | heth-ap            |
| Inspected By (Sign) & Date |                                             | Janji 4/7/25                   |                    |
| 1.                         | Supplied to (Customer Name)                 | Bernaskantha, Gujarat          |                    |
| 2.                         | Dispatch Date                               |                                |                    |
| Reported By (Sign) & Date  |                                             | Janji 4/7/25                   |                    |

Satya 4/7/25

Reviewed by (Engineer-CNC)

Manager-CNC

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