



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15075

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pollet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15300	34/10
2.	Visual Inspection	OK - 3.8 mm (855TD)	Dring Ho - herks
3.	Pellet Die No.	14316	UT-OK
4.	Hardened by	herks Prouny	Reluf - OK
5.	Received by after hardening (Name)	Janji	(3-3) 2 20mm
6.	Hardness achieved on 1 st side	48.4 - 48.7 HRC	Reluf 4.3 16mm
7.	Hardness achieved on 2 nd side	47.3 - 48.1 HRC	Gentle - OK
8.	Ovality after hardening 1 st side	(0.1) mm	Per - 565 mm
9.	Ovality after hardening 2 nd side	(0.2) mm	Tapping 1120
10.	Outside Diameter	620 mm	Deep - 18.5 mm
11.	Inside Diameter	520 mm	Tapping 1100
12.	Width of die	186 mm	Holes - 12
Inspected By (Sign) & Date		Janji 5/7/25	
1.	Finish Fitting size 1 st side	610 ± 0.5 - 610 ± 0.5 mm	
2.	Finish Fitting size 2 nd side	610 ± 0.5 - 610 ± 0.5 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 5/7/25	
1.	Supplied to (Customer Name)	Moti Poultry - W.B	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 5/7/25	

Satya 5/7/25

Reviewed by (Engineer-CNC)

Manager-CNC

100x2 - CW/PINK