



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	14840 to 15215	33143160
2.	Visual Inspection	OK - 6.0 mm (M. Jumbo)	Dring H- 654 AB
3.	Pellet Die No.	14158	UT-OK
4.	Hardened by	hark purany	Relief - OK
5.	Received by after hardening (Name)	Janji	φ 6.5 3.27 mm
6.	Hardness achieved on 1 st side	50.2 - 50.4 HRC	φ 7.0 1.7 mm
7.	Hardness achieved on 2 nd side	49.1 - 49.2 HRC	Counter - OK
8.	Ovality after hardening 1 st side	(0.1) mm	PCD - 640 mm
9.	Ovality after hardening 2 nd side	(0.4) mm	Tapping M20
10.	Outside Diameter	720 mm	Deep 18.6 mm
11.	Inside Diameter	600 mm	Tapping No. of
12.	Width of die	222 mm	Held - 12
Inspected By (Sign) & Date		Janji 7/7/25	
1.	Finish Fitting size 1 st side	690 ± 0.10 - 690 ± 0.10 mm	
2.	Finish Fitting size 2 nd side	690 ± 0.11 - 690 ± 0.11 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 7/7/25	
1.	Supplied to (Customer Name)	Shree Shyam Zind, Rajasthan to Mohit Zind, Rajasthan	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 7/7/25	

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Reviewed by (Engineer-CNC)

Manager-CNC