



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14969

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Polot Dlos) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	15151 ✓	36/40
3.	Pellet Die No.	ok - 3-0 mm (Serial)	Done 15/06/13
4.	Hardened by	15090 ✓	07-OK
5.	Received by after hardening (Name)	Lark Finishing	Relief ok
6.	Hardness achieved on 1 st side	49.1 - 49.3 HR	(2-2) 10 mm
7.	Hardness achieved on 2 nd side	49.1 - 49.3 HR	4 mm
8.	Ovality after hardening 1 st side	(0.3) mm	Conform ok
9.	Ovality after hardening 2 nd side	(0.4) mm	PCD - 414 mm
10.	Outside Diameter	500 mm	Tapping 12
11.	Inside Diameter	420 mm	Deep 10-6 mm
12.	Width of die	158 mm	Tapping 10-6 mm
Inspected By (Sign) & Date		Janji 20/6/13	
1.	Finish Fitting size 1 st side	495.88 ± 0.04	495.88 ± 0.04 Tapper 12
2.	Finish Fitting size 2 nd side	495.88 ± 0.05	495.88 ± 0.05 Tapper 12
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 20/6/13	
1.	Supplied to (Customer Name)	Ratna Enterprises, Mahavastha	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 20/6/13	

Satish 20/6/13

100K2 - CWPINK

Reviewed by (Engineer-CNC)

Manager-CNC