



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14984

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15167	50/10
2.	Visual Inspection	OK - 6-0 mm (JEW)	Ph 01 480 Hg
3.	Pellet Die No.	15459	07-OK
4.	Hardened by	hark punny	Relief - OK
5.	Received by after hardening (Name)	Janji	q(3-5) > 6 mm
6.	Hardness achieved on 1 st side	49.3 - 49.6 HRC	Relief 6.5 HRC
7.	Hardness achieved on 2 nd side	48.9 - 49.1 HRC	Grinding - OK
8.	Ovality after hardening 1 st side	(0.8) mm	Per - 68.8 mm
9.	Ovality after hardening 2 nd side	(0.8) mm	Tapping M20
10.	Outside Diameter	730 mm	Deep - 18-6 mm
11.	Inside Diameter	630 mm	Tapping H10 of
12.	Width of die	289.8 mm	Holes - 16
Inspected By (Sign) & Date		Janji 23/6/25	
1.	Finish Fitting size 1 st side	740.5 - 740.4 - 740.5 - 740.5 Tappin 10'	Undercut - 5-4 mm
2.	Finish Fitting size 2 nd side	740.5 - 740.5 - 740.5 - 740.5 Tappin 10'	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 23/6/25	
1.	Supplied to (Customer Name)	Shree Graneth edible, PB	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 23/6/25	

100x2 - CWPINK

Reviewed by (Engineer-CNC)

Manager-CNC