



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14985

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	15167 ✓	SD/SD
3.	Pellet Die No.	ok - 6.0 mm (Jew)	Longer 450 A40
4.	Hardened by	15410 ✓	47-OK
5.	Received by after hardening (Name)	Werk Finer	Relief - OK
6.	Hardness achieved on 1 st side	Janjan	(3-3) 5 6 mm
7.	Hardness achieved on 2 nd side	48.0 - 49.2 HRC	Relief of 6.5 5 HRC
8.	Ovality after hardening 1 st side	48.4 - 50.0 HRC	Gun for OK
9.	Ovality after hardening 2 nd side	(0.7) mm	PCD - 685 mm
10.	Outside Diameter	(0.9) mm	Tapping 120
11.	Inside Diameter	730 mm	Deep - 18.5 mm
12.	Width of die	630 mm	Tapping 120
	Inspected By (Sign) & Date	289.7 mm	Hobs - 16
		Janjan 23/6/25	
1.	Finish Fitting size 1 st side	740.5 ± 0.04 - 740.5 ± 0.05 Tappet 10	Under cut = 5.1 mm
2.	Finish Fitting size 2 nd side	740.5 ± 0.05 - 740.5 ± 0.05 Tappet 10	
3.	Finish size made by		
	Inspected By (Sign) & Date		
		Janjan 23/6/25	
1.	Supplied to (Customer Name)	Shree Ganesh Edible, PB	
2.	Dispatch Date		
	Reported By (Sign) & Date		
		Janjan 23/6/25	

Sats 23/6/25

100x2 - CW/PINK

Reviewed by (Engineer-CNC)

Manager-CNC