



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14991

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pollet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	In to 15304	43/10
2.	Visual Inspection	Looks ok - 4.0 mm (Screw)	3980 AB
3.	Pellet Die No.	14803	OK
4.	Hardened by	Look funny	Relief - ok
5.	Received by after hardening (Name)	Jangir	(3-3) 11 mm
6.	Hardness achieved on 1 st side	48.1 - 48.6 HR	Relief 4-5 7 mm
7.	Hardness achieved on 2 nd side	48.3 - 48.3 HR	Counter - ok
8.	Ovality after hardening 1 st side	(0.5) mm	PCD - 565 mm
9.	Ovality after hardening 2 nd side	(0.4) mm	Tapping M20
10.	Outside Diameter	620 mm	Deep - 18-6 mm
11.	Inside Diameter	520 mm	Tapping M16
12.	Width of die	222 mm	Holes - 12
Inspected By (Sign) & Date		Jangir 23/6/12	
1.	Finish Fitting size 1 st side	618.5 - 1.04 - 618.5 - 1.05 Tapped 12'	
2.	Finish Fitting size 2 nd side	618.5 - 1.04 - 618.5 - 1.04 Tapped 12'	
3.	Finish size made by		
Inspected By (Sign) & Date		Jangir 23/6/12	
1.	Supplied to (Customer Name)	In to 10 feels HR	
2.	Dispatch Date		
Reported By (Sign) & Date		Jangir 23/6/12	

1002 - CMM/PMK

Reviewed by (Engineer-CNC)

Manager-CNC