



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14954

Form No. CNC/QA/FM/03
Rev. No. 01
Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Paramotor	Specifcation Observations	Remarks
1.	Work rder No.		
2.	Visual Inspection	1794	3950
3.	Pellet Die No.	OK - 3.5 mm (SSS70)	Done at hark (17)
4.	Hardened by	13255	UT-OK
5.	Received by after hardening (Name)	hark, purnu	Relief OK
6.	Hardness achieved on 1 st side	49.2 - 49.8 HR	(3-3) 3 18 mm
7.	Hardness achieved on 2 nd side	48.3 - 50.1 HR	Relief 4-0 1 mm
8.	Ovalty after hardening 1 st side	(0.2) mm	Counter-OK
9.	Ovalty after hardening 2 nd side	(0.2) mm	PCD - 565 mm
10.	Outside Diameter	620 mm	Tapping M20
11.	Inside Diameter	520 mm	Deep - 18-6 mm
12.	Width of die	186 mm	Tapping Half
	Inspected By (Sign) & Date	ganji 13/6/25	
1.	Finish Fitting size 1 st side	610 ± 0.5 - 610 ± 0.5 mm	
2.	Finish Fitting size 2 nd side	610 ± 0.4 - 610 ± 0.4 mm	
3.	Finish size made by		
	Inspected By (Sign) & Date	ganji 19/6/25	
1.	Supplied to (Customer Name)	Shiv Shakti (red) Kaithal	
2.	Dispatch Date		
	Reported By (Sign) & Date	ganji 19/6/25	

Signature 19/6/25

Reviewed by (Engineer-CNC)

Manager-CNC