



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14955

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	15753 ✓	34/44/50
3.	Pellet Die No.	ok - 4-0 mm (SSSTD)	Drum - ok
4.	Hardened by	13254 ✓	UT - ok
5.	Received by after hardening (Name)	hark kenny	Relief - ok
6.	Hardness achieved on 1 st side	48.7 - 49.0 HRC	44.5 - 51.6 mm
7.	Hardness achieved on 2 nd side	49.1 - 49.2 HRC	45.0 - 51.6 mm
8.	Ovality after hardening 1 st side	(0-4) mm	6mm - ok
9.	Ovality after hardening 2 nd side	(0-3) mm	Rep - 565 mm
10.	Outside Diameter	620 mm	Tapping H20
11.	Inside Diameter	520 mm	Drill - 18-6 mm
12.	Width of die	188 mm	Tapping H20
	Inspected By (Sign) & Date	Jayar 19/6/15	
1.	Finish Fitting size 1 st side	610 1.04 - 610 1.04 mm	
2.	Finish Fitting size 2 nd side	610 1.04 - 610 1.04 mm	
3.	Finish size made by		
	Inspected By (Sign) & Date	Jayar 19/6/15	
1.	Supplied to (Customer Name)	Modraj Agrawal, Coimbatore	
2.	Dispatch Date		
	Reported By (Sign) & Date	Jayar 19/6/15	

100x2 - CWP/PINK

Reviewed by (Engineer-CNC)

Manager-CNC