



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14960

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Paramotor	Specification Observations	Remarks
1.	Work rder No.	13535 to 7w to 14156 to 7w to 15293	42150
2.	Visual Inspection	ok - 3-5 mm (SSCW)	heretofore
3.	Pellet Die No.	13477	UT-06
4.	Hardened by	hark. Penny	Relief - ok
5.	Received by after hardening (Name)	Janji	(33) 3 15 mm
6.	Hardness achieved on 1 st side	49.4 - 49.8 HRC	8 mm
7.	Hardness achieved on 2 nd side	49.3 - 49.6 HRC	sample - ok
8.	Ovalty after hardening 1 st side	(0.7) mm	100 - 505 mm
9.	Ovalty after hardening 2 nd side	(0.8) mm	Tapping M20
10.	Outside Diameter	620 mm	Deep - 18 mm
11.	Inside Diameter	520 mm	Tapping M10
12.	Width of die	222 mm	Holes - 12
Inspected By (Sign) & Date		Janji 19/6/25	
1.	Finish Fitting size 1 st side	610 ± 0.03 - 610 ± 0.04 mm	
2.	Finish Fitting size 2 nd side	610 ± 0.02 - 610 ± 0.04 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 19/6/25	
1.	Supplied to (Customer Name)	DK Lager, Bhor to 7w to VIPS, Rajasthan to 7w to	
2.	Dispatch Date	10 Feb, Maharashtra	
Reported By (Sign) & Date		Janji 19/6/25	

1002 - CWF/PINK

Reviewed by (Engineer-CNC)

Manager-CNC