



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14961

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pollet Dies) after Hardening & Finishing

S.No.	Check Paramotor	Specification Observations	Remarks
1.	Work rder No.	15190	
2.	Visual Inspection	ok - 6-0 mm (Series)	42/45 R-00
3.	Pellet Die No.	14514	Die - 1456 A-1
4.	Hardened by	Lark Ferrary	07-ok
5.	Received by after hardening (Name)	Janji	Reluf - ok
6.	Hardness achieved on 1 st side	48.5 - 49.1 HRC	(2-2) = 9 mm
7.	Hardness achieved on 2 nd side	49.0 - 49.5 HRC	Reluf 6.5 = 3 mm
8.	Ovalty after hardening 1 st side	(0.1) mm	Counter - ok
9.	Ovalty after hardening 2 nd side	(0.2) mm	Pid - 458 mm
10.	Outside Diameter	510 mm	Tapping 3/4"
11.	Inside Diameter	420 mm	Deep - 14.5 mm
12.	Width of die	152 mm	Tapping 10 cf
	Inspected By (Sign) & Date	Janji 19/6/25	Hols - 8
1.	Finish Fitting size 1 st side	490.2 +10 - 490.2 +12 mm	
2.	Finish Fitting size 2 nd side	490.2 +12 - 490.2 +12 mm	
3.	Finish size made by		
	Inspected By (Sign) & Date	Janji 19/6/25	
1.	Supplied to (Customer Name)	Madhavi Industries, Rajasthan	
2.	Dispatch Date		
	Reported By (Sign) & Date	Janji 19/6/25	

Satish
19/6/25

Reviewed by (Engineer-CNC)

Manager-CNC