



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14926

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		40/60
2.	Visual Inspection	15/01 ✓	
3.	Pellet Die No.	OK - 8-0 mm (M. Intd)	Diagram 74213
4.	Hardened by	14922 ✓	UT-OK
5.	Received by after hardening (Name)	hark Panny	Relief OK
6.	Hardness achieved on 1 st side	48.9 - 49.2 HRC	(3-3) 2.5 mm
7.	Hardness achieved on 2 nd side	49.3 - 49.5 HRC	Relief 8-5 20 mm
8.	Ovality after hardening 1 st side	(0-4) mm	Caution OK
9.	Ovality after hardening 2 nd side	(0-6) mm	PCD - 64 mm
10.	Outside Diameter	67.20 mm	Tapping 12
11.	Inside Diameter	60.0 mm	Deep 18-6 mm
12.	Width of die	22.2 mm	Tapping 12 of holes - 12
Inspected By (Sign) & Date		Jagjit 14/6/25	
1.	Finish Fitting size 1 st side	690 ± .12 - 690 ± .12 Tappet 12	Final size check
2.	Finish Fitting size 2 nd side	690 ± .12 - 690 ± .12 Tappet 12	by - Sandeep Singh
3.	Finish size made by		14th Oct
Inspected By (Sign) & Date		Jagjit 14/6/25	
1.	Supplied to (Customer Name)	Creemach Pvt, Gujarat	
2.	Dispatch Date		
Reported By (Sign) & Date		Jagjit 14/6/25	

Satya
16/6/25

Reviewed by (Engineer-CNC)

Manager-CNC

100x2 - CWPINK