

14935

Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	14981 to 15268 ✓	50/66 mo 8 320 A/B
3.	Pellet Die No.	OK - 8-0 mm CM-Jumbo	Day - 320 A/B
4.	Hardened by	15207 ✓	UT-OK
5.	Received by after hardening (Name)	herk finny	Relief - OK
6.	Hardness achieved on 1 st side	Janji	99-0 3 16 mm
7.	Hardness achieved on 2 nd side	50.1 - 50.4 HR ✓	all
8.	Ovality after hardening 1 st side	49.6 - 49.9 HR	Count - OK
9.	Ovality after hardening 2 nd side	(0.8) mm	PCD - 619 mm
10.	Outside Diameter	(0.8) mm	Tapping M16
11.	Inside Diameter	680.1 mm ✓	Depth 37.6 mm
12.	Width of die	518.1 - 509.1 - 548.1 - 11.1 - 13 mm	Tapping No of holes - 2
Inspected By (Sign) & Date		Janji 16/6/25	
1.	Finish Fitting size 1 st side	690.1 - 1.10 - 690.1 - 1.11 Tapper 8°	
2.	Finish Fitting size 2 nd side	690.1 P12 - 690.1 - 1.12 Tapper 8°	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 16/6/25	
1.	Supplied to (Customer Name)	Dwarkeh Indushtia buyer to shree gmesh PB	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 16/6/25	

Satya
16/6/25

Reviewed by (Engineer-CNC)

Manager-CNC