



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14949

Form No. CNC/QA/FM/03

Rev. No. 01

Final Inspection (Pollet Dies) after Hardening & Finishing

Rev. Date 31-07-2013

S.No.	Check Paramotor	Specification Observations	Remarks
1.	Work order No.	15136	30/10
2.	Visual Inspection	ok - 4.0 mm (SSSTD)	Relief - ok
3.	Pellet Die No.	13249	07-alc
4.	Hardened by	Lark Finney	Relief - ok
5.	Received by after hardening (Name)	Janji	(33) 24 mm
6.	Hardness achieved on 1 st side	49.6 - 49.9 HRC	Relief 4.5 20 mm
7.	Hardness achieved on 2 nd side	49.4 - 49.9 HRC	Grinding - ok
8.	Ovality after hardening 1 st side	(0.3) mm	Relief - 565 mm
9.	Ovality after hardening 2 nd side	(0.4) mm	Tapping M16
10.	Outside Diameter	620 mm	Deep - 18.6 mm
11.	Inside Diameter	520 mm	Tapping Ho of
12.	Width of die	186 mm	Holes - 12
Inspected By (Sign) & Date		Janji 16/6/25	
1.	Finish Fitting size 1 st side	620.6 ± 0.8 - 620.6 ± 0.8 Topper	12'
2.	Finish Fitting size 2 nd side	620.6 ± 0.8 - 620.6 ± 0.5 Topper	12'
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 16/6/25	
1.	Supplied to (Customer Name)	Shri Girdhar Aggarwal, Maharashtra	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 16/6/25	

100x2 - CW/PINK

16/6/25

Reviewed by (Engineer-CNC)

Manager-CNC