



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14920

Form No. CNC/QA/FM/03

Rev. No. 01

Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	15/50	60/60
3.	Pellet Die No.	OK - 5.0 mm (SSC) , 15387	Dring No 16478 AB
4.	Hardened by	Lark Finny	UT-OK
5.	Received by after hardening (Name)	Janji	Reluf - ok
6.	Hardness achieved on 1 st side	49.3 - 49.7 HRC	(3-3) 5 mm
7.	Hardness achieved on 2 nd side	49.0 - 49.5 HRC	Reluf 5.5 5 mm
8.	Ovality after hardening 1 st side	(0.2) mm	Reluf - ok
9.	Ovality after hardening 2 nd side	(0.5) mm	Reluf - ok
10.	Outside Diameter	660 mm	Reluf - ok
11.	Inside Diameter	520 mm	Reluf - ok
12.	Width of die	222 mm	Reluf - ok

Inspected By (Sign) & Date

Janji 11/6/25

1.	Finish Fitting size 1 st side	610 ±0.03 - 610 ±0.03 mm
2.	Finish Fitting size 2 nd side	610 ±0.02 - 610 ±0.04 mm
3.	Finish size made by	

Inspected By (Sign) & Date

Janji 11/6/25

1.	Supplied to (Customer Name)	Aman feed PB
2.	Dispatch Date	

Reported By (Sign) & Date

Janji 11/6/25

Sato 14/6/25

100x2 - CWPINK

Reviewed by (Engineer-CNC)

Manager-CNC