

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Rev. Date	31-07-2015
1.	Work order No.				
2.	Visual Inspection		15701 ✓		40/60
3.	Pellet Die No.		ok - 8 - 0 mm (M Jumbo)		747 A/B
4.	Hardened by		14816		U.T. ok
5.	Received by after hardening (Name)		hark, Purnu		Relief - ok
6.	Hardness achieved on 1 st side		50.4 - 50.8 HRC		(2-3) 28 mm
7.	Hardness achieved on 2 nd side		50.1 - 50.3 HRC		8.5 20 mm
8.	Ovality after hardening 1 st side		(0.8) mm		Gumfer - ok
9.	Ovality after hardening 2 nd side		(0.8) mm		PCD - 640 mm
10.	Outside Diameter		720 mm		Tapping M20
11.	Inside Diameter		600 mm		Drp - 18-6 mm
12.	Width of die		222 mm		Tapping H.O. of holes - 12
	Inspected By (Sign) & Date		Janji 9/6/25		
1.	Finish Fitting size 1 st side		690 ± 0.12		690 ± 0.12 Tapper 12'
2.	Finish Fitting size 2 nd side		690 ± 0.12		690 ± 0.12 Tapper 12'
3.	Finish size made by				Anal size check by - Sandeep Singh
	Inspected By (Sign) & Date		Janji 9/6/25		heth - ok
1.	Supplied to (Customer Name)		Cremach Pvt, Gujarat		Sign -
2.	Dispatch Date				
	Reported By (Sign) & Date		Janji 9/6/25		

10012 - CWP/PINK

Reviewed by (Engineer-CNC)

Manager-CNC