



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14905

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15035	42110
2.	Visual Inspection	ok - 6.0 mm (Series)	Dring No 976 AB
3.	Pellet Die No.	15119	UT Role
4.	Hardened by	Lark Finis	Relief - ok
5.	Received by after hardening (Name)	Jangir	(2-2) 0 14 mm
6.	Hardness achieved on 1 st side	48.6 - 48.9 HR _c ⓐ	Relief 6.5 3 8 mm
7.	Hardness achieved on 2 nd side	48.6 - 49.2 HR _c ⓐ	Comfortable
8.	Ovality after hardening 1 st side	(0.5) mm	Rep - 486 mm
9.	Ovality after hardening 2 nd side	(0.4) mm	Tapping Ø 314
10.	Outside Diameter	520 mm	Deep - 14.2 mm
11.	Inside Diameter	420 mm	Tapping Hole of
12.	Width of die	152 mm	Hole - 8

Inspected By (Sign) & Date

Jangir 7/8/25

1.	Finish Fitting size 1 st side	490.2 ± 0.10 - 490.2 ± 0.10 mm
2.	Finish Fitting size 2 nd side	490.2 ± 0.11 - 490.2 ± 0.12 mm
3.	Finish size made by	

Inspected By (Sign) & Date

Jangir 7/6/25

1.	Supplied to (Customer Name)	Carpwell enterprises, Rajasthan
2.	Dispatch Date	

Reported By (Sign) & Date

Jangir 7/6/25

Satya 7/6/25

1002 - CWP/PINK

Reviewed by (Engineer-CNC)

Manager-CNC