



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

14908

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15026	36110/
2.	Visual Inspection	OK - 3-0 mm (SEW)	14.00 Dong 1331
3.	Pellet Die No.	13768	UT-OK
4.	Hardened by	hark, finny	Relief - OK
5.	Received by after hardening (Name)	Janji	(2-2) 5 20 mm
6.	Hardness achieved on 1 st side	50.1 - 50.6 HRC	Relief 3.5 5 19 mm
7.	Hardness achieved on 2 nd side	49.4 - 50.0 HRC	Gunfu - OK
8.	Ovality after hardening 1 st side	10.1) mm	PCD - 414 mm
9.	Ovality after hardening 2 nd side	10.4) mm	Tapping M20
10.	Outside Diameter	520 mm	Deep - 16.8 mm
11.	Inside Diameter	420 mm	Tapping 10 af
12.	Width of die	182 mm	Hole - 8
Inspected By (Sign) & Date		Janji 7/6/25	
1.	Finish Fitting size 1 st side	495.88 ± 0.05 - 495.88 ± 0.05 Tapper 12'	final size check
2.	Finish Fitting size 2 nd side	495.88 ± 0.05 - 495.88 ± 0.05 Tapper 12'	by - Sanderpsus
3.	Finish size made by		Letth - ap
Inspected By (Sign) & Date		Janji 7/6/25	Sign
1.	Supplied to (Customer Name)	Maa Kamakhya Poultry PVT. LTD,	2 Frank names
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 7/6/25	

Reviewed by (Engineer-CNC)

Manager-CNC

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